


# Holedall® Swaging Machines

This latest range of HOLEDALL Internal Expansion & External Swage Machines have been specifically designed and developed to provide a fast, effective, economic and safe method of attaching couplings to hose.

## HOLEDALL SWAGING MACHINES

### Benefits of Internal Expansion:

- Easy safe & consistent assembly. Excellent sealing & retention between coupling & hose
- Virtual full - flow bore Reduced turbulence through the hose
- Full 360° uninterrupted internal expansion. Fully complies with BSEN 1765/ BS:EN 1435/ EN: 14421
- Secure - out performs clamps & bands. Reduced risk of bacteria traps in hygienic hose assemblies

Machines Range	Swaging Capacity	Hydraulic Ram	Hydraulic Unit	Oil Reservoir	Pressure Indication	Electrical Power	Operation	Size mm	Safety Features
 T-20 IX	1" - 3" Nominal Bore, Threaded, Victaulic, Flanged, Hygienic Couplings etc.. Internal Swage	160mm Stroke x20 ton pull @ 10,000 psi (700bar)	Power Team 2 Stage 300cu.in/min	4.5 litre capacity with sight glass	100mm diameter gauge 0-700 bar	Power Supply 230v, 1ph 50Hz	Push Button Remote Handset	345x200x205	CE Marked in accordance with European Legislation
 T-50 IX	1" - 6" Nominal Bore, Threaded, Victaulic, Flanged, Hygienic Couplings etc.. Internal Swage	400mm Stroke x50 ton pull @ 5000 psi (345bar)	Submerged 15l/min Gear Pump Assembly	70 litre capacity with sight glass	100mm diameter gauge 0-350 bar	Main Motor 3Kw, Power Supply 380/415v 3ph, 50Hz	Push Button Remote Handset	1000x550x785	CE Marked in accordance with European Legislation
 T-100 IX	1" - 12" Nominal Bore, Threaded, Victaulic, Flanged, Hygienic Couplings etc.. Internal Swage	550mm stroke x75 ton pull @ 10,000psi (700bar)	Submerged 18l/min Gear/Piston Pump Assembly	70 litre capacity with sight glass	100mm diameter gauge 0-700bar	Main Motor 4Kw Power Supply 380/415v 3ph 50Hz	Push button remote handset	1000x650x700	CE Marked in accordance with European Legislation
 T-350	2" - 14" Nominal Bore, Specially developed for, Swaging Rotary Drilling Hose Dual Swage	915mm Stroke x188 ton pull and 354 ton push	4 Galls/min @3,500 psi 2 Galls/min @ 10,000 psi	100 litre capacity with sight glass	100mm diameter gauge 0-1000bar Digital Chart Recorder Available	Main Motor 11Kw, Power Supply, 380x415v 3ph, 50/60Hz	Push Button Remote Handset	3600x2554x1016	CE Marked in accordance with European Legislation