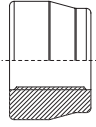


Holedall® Internal Expansion Machine Tooling



MODEL T - 50 OPTIONAL TOOLING LIST

PART NO.	DESCRIPTION
HA0019	Adapter Kit for 2", 2 1/2", 3" Unflanged Couplings Consisting of: Spool Piece (HA0019A): 2", 2 1/2", 3" Swaging Plates (HA0019B/C/D): Adapter for 2", 2 1/2", 3" Dolly's (HA0019E)
HA0012	2" Internal Expansion Dolly
HA0013	2 1/2" Internal Expansion Dolly
HA0014	3" Internal Expansion Dolly
HA0020	4" Internal Expansion Dolly

MODEL T - 100 OPTIONAL TOOLING LIST

PART NO.	DESCRIPTION
HA0011	Adapter Kit for 2", 2 1/2", 3" Unflanged Couplings Consisting of: Spool Piece (HA0011A): 2", 2 1/2", 3" Swaging Plates (HA0011B/C/D): Adapter for 2", 2 1/2", 3" Dolly's (HA0011E): Ram Sleeve and Extension (HA0011F).
HA0012	2" Internal Expansion Dolly
HA0013	2 1/2" Internal Expansion Dolly
HA0014	3" Internal Expansion Dolly
HA0015	4" Internal Expansion Dolly
HA0016	5" Internal Expansion Dolly
HA0017	6" Internal Expansion Dolly
HA0018	8" Internal Expansion Dolly
HA0005	10" Internal Expansion Dolly
HA0365	12" Internal Expansion Dolly (T100 Only)

Additional Adapter Kits and Dolly's are available for all machines to internally Expand couplings below 2" nominal bore.

Dixon Group Europe Ltd are able to supply external swaging dies, Internal Expansion Dolly's and tooling to suit Mulcorams, Shand UK and other manufacturers Swaging machines. Contact Dixon for details.

