

Forged Steel Hammer Unions



100 Series

Note: Buttweld and socket weld configurations and other materials are available.

- Used on low pressure manifolds and lines and in applications running air, water, oil or gas up to 1,000 psi NSCWP (non-shock cold working pressure)

100 SERIES			
PART NO.	SIZE	DESCRIPTION	NSCWP
HU100200	2"	2" Hammer Union - 100 series, yellow, black nut	1000
HU100250	2 1/2"	2 1/2" Hammer Union - 100 series, yellow, black nut	1000
HU100300	3"	3" Hammer Union - 100 series, yellow, black nut	1000
HU100400	4"	4" Hammer Union - 100 series, yellow, black nut	1000
HU100600	6"	6" Hammer Union - 100 series, yellow, black nut	1000
HU100800	8"	6" Hammer Union - 100 series, yellow, black nut	1000

- Used in general service applications running air, water, oil or gas up to 2,000 psi NSCWP (non-shock cold working pressure)

200 SERIES			
PART NO.	SIZE	DESCRIPTION	NSCWP
HU200100	1"	1" Hammer Union - 200 series, grey sub, blue nut	2000
HU200150	1 1/2"	1 1/2" Hammer Union - 200 series, grey sub, blue nut	2000
HU200200	2"	2" Hammer Union - 200 series, grey sub, blue nut	2000
HU200250	2 1/2"	2 1/2" Hammer Union - 200 series, grey sub, blue nut	2000
HU200300	3"	3" Hammer Union - 200 series, grey sub, blue nut	2000
HU200400	4"	4" Hammer Union - 200 series, grey sub, blue nut	2000
HU200600	6"	6" Hammer Union - 200 series, grey sub, blue nut	2000

- O-ring mounted sub provides excellent sealing properties
- Runs air, water, oil or gas up to 2,000 psi NSCWP (non-shock cold working pressure)

206 SERIES			
PART NO.	SIZE	DESCRIPTION	NSCWP
HU206100	1"	1" Hammer Union - 206 series, grey sub, blue nut	2000
HU206150	1 1/2"	1 1/2" Hammer Union - 206 series, grey sub, blue nut	2000
HU206200	2"	2" Hammer Union - 206 series, grey sub, blue nut	2000
HU206250	2 1/2"	2 1/2" Hammer Union - 206 series, grey sub, blue nut	2000
HU206300	3"	3" Hammer Union - 206 series, grey sub, blue nut	2000
HU206400	4"	4" Hammer Union - 206 series, grey sub, blue nut	2000
HU206600	6"	6" Hammer Union - 206 series, grey sub, blue nut	2000

- Lip type seal ring minimises fluid flow turbulence while creating a pressure seal
- For use in mud, manifold service and truck mounting applications running air, water, oil, gas or mud up to 6,000 psi NSCWP (non-shock cold working pressure)

602 SERIES			
PART NO.	SIZE	DESCRIPTION	NSCWP
HU602100	1"	1" Hammer Union - 602 series, orange sub, black nut	6000
HU602150	2"	2" Hammer Union - 602 series, orange sub, black nut	6000

Forged Steel Hammer Unions (continued)



100 Series

Note: Buttweld and socket weld configurations and other materials are available.

- Lip type seal ring minimises fluid flow turbulence while creating a pressure seal
- For use in high pressure systems and truck mounting applications running air, water, oil, gas or mud up to 10,000 psi NSCWP (non-shock cold working pressure)

1002 SERIES

PART NO.	SIZE	DESCRIPTION	NSCWP
HU1002100	1"	1" Hammer Union - 1002 series, blue sub, red nut	10000
HU1002200	2"	2" Hammer Union - 1002 series, blue sub, red nut	10000
HU1002400	4"	4" Hammer Union - 1002 series, blue sub, red nut	10000

- Lip type seal ring minimises fluid flow turbulence while creating a pressure seal
- For use in extreme high pressure applications running air, water, oil, gas or mud up to 15,000 psi NSCWP (non-shock cold working pressure)

1502 SERIES

PART NO.	SIZE	DESCRIPTION	NSCWP
HU1502200	2"	2" hammer union - 1502 series, red sub, blue nut	15000